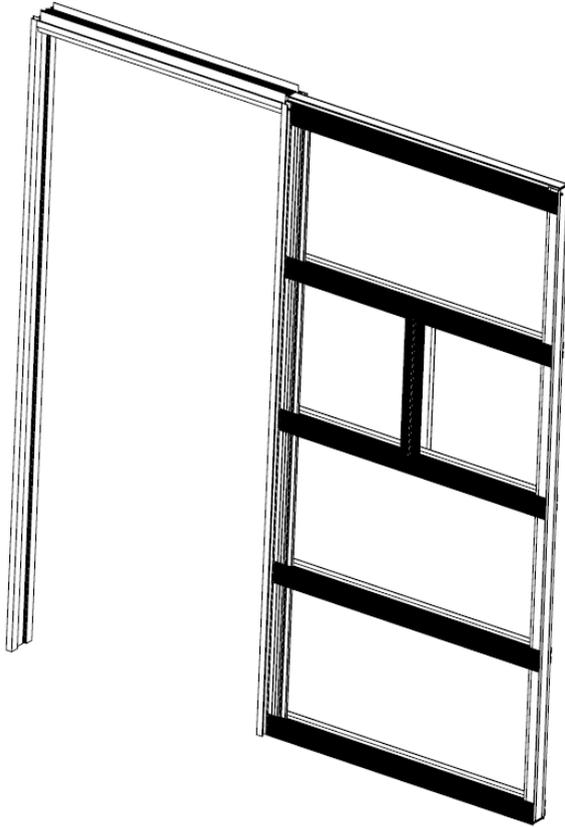


SUPREME

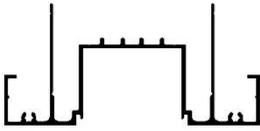
ALUMINIUM CAVITY SLIDING DOOR FRAME KITS



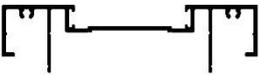
ASSEMBLY INSTRUCTIONS



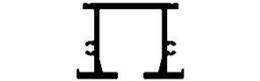
COMPONENTS



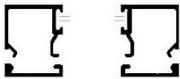
1 x Pre-Assembled Cavity Carcass



1 x Cavity Slider Head

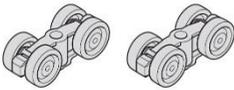


1 x Receiving Track



1 x Roller Track

2 x Optional Snap-On Pelmet
& Pelmet Base



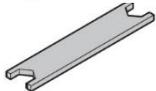
2 x Roller Trolleys



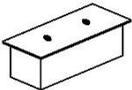
2 x Roller Trolley Mounting Plates



1 x Locking Stop



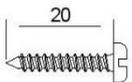
1 x Assembly Wrench



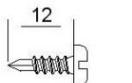
1 x Service Hole Block



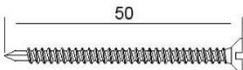
1 x Square Bump Stop



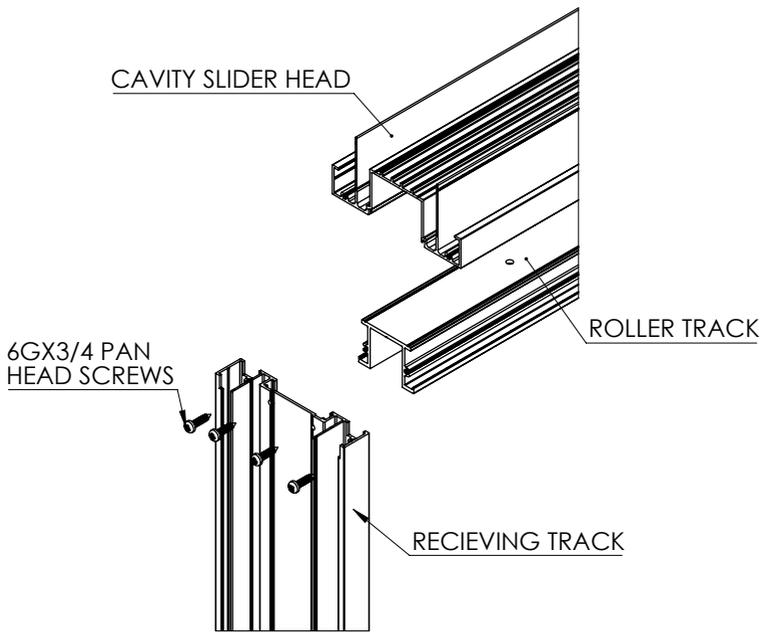
8 x 6g x 3/4" Pan Head Screws



18 x 6g x 12mm Pan Head
Tek Screws

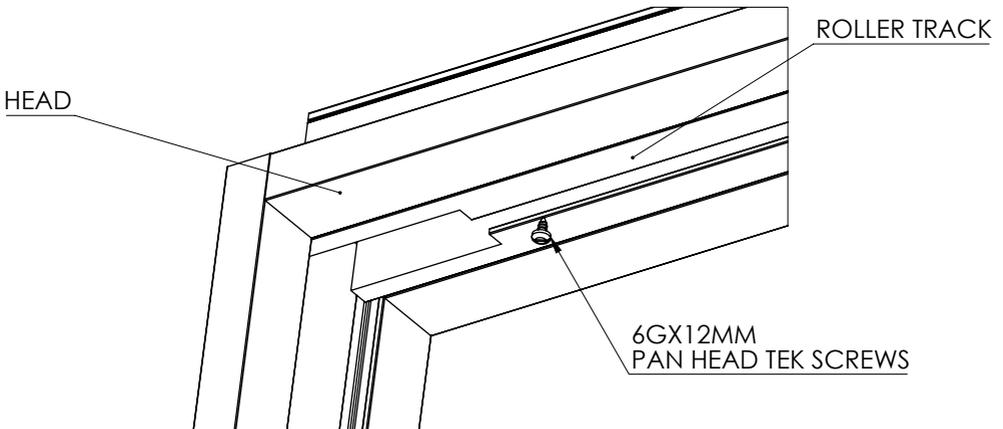


12 x 6g x 50mm Countersunk
Tek Screws



STEP 1:

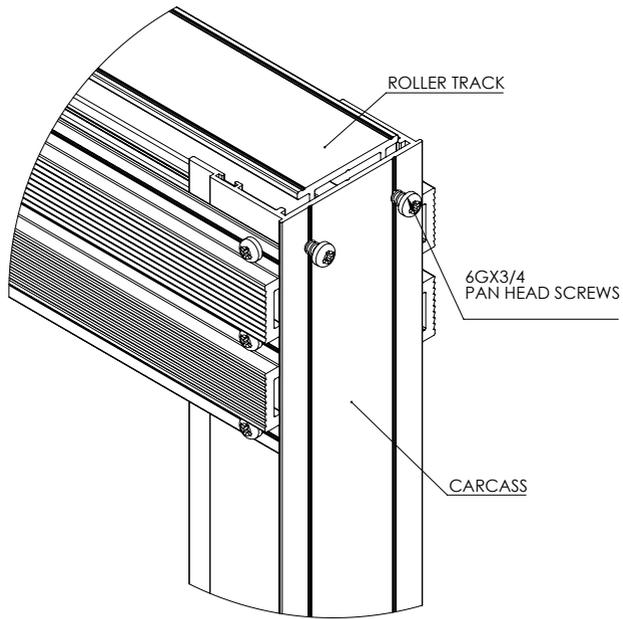
Screw fix Head & Roller Track (the end with service hole) to Receiver Track through pre-punched holes with 6gx3/4 Pan Head screws.



Note: If installing a Soft Closer, Countersink holes & use Countersunk screws.

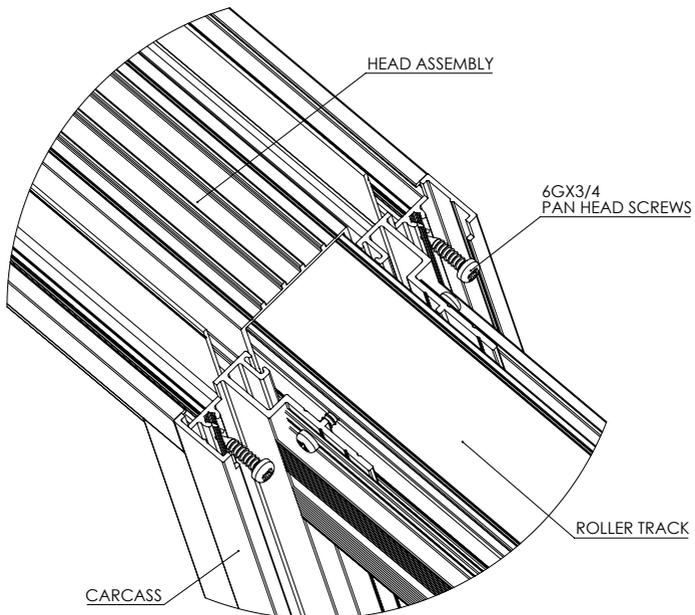
STEP 2:

Screw fix Roller Track to Head through pre-drilled holes with 6gx12mm Pan Head Tek screws (Also screw down from the top through locating grooves for added strength).



STEP 3:

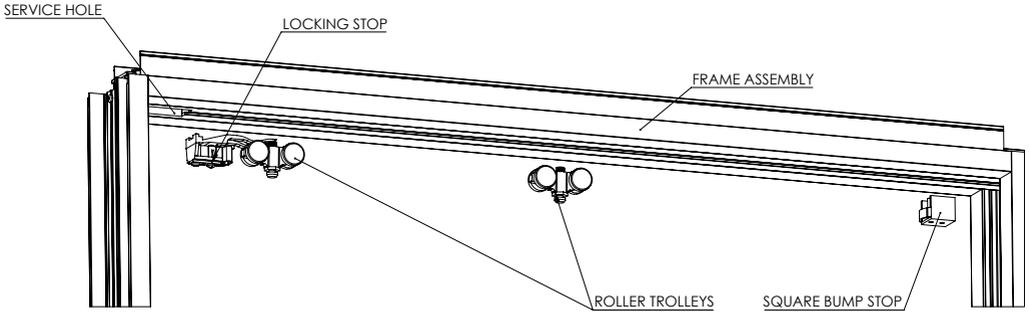
Lift Head, Roller Track & Receiver Track assembly into Carcass & screw fix Roller Track to rear of Carcass through pre-punched holes with 6gx3/4 Pan Head screws.



STEP 4:

Screw fix Head to Carcass through pre-punched holes with 6gx3/4 Pan Head screws.

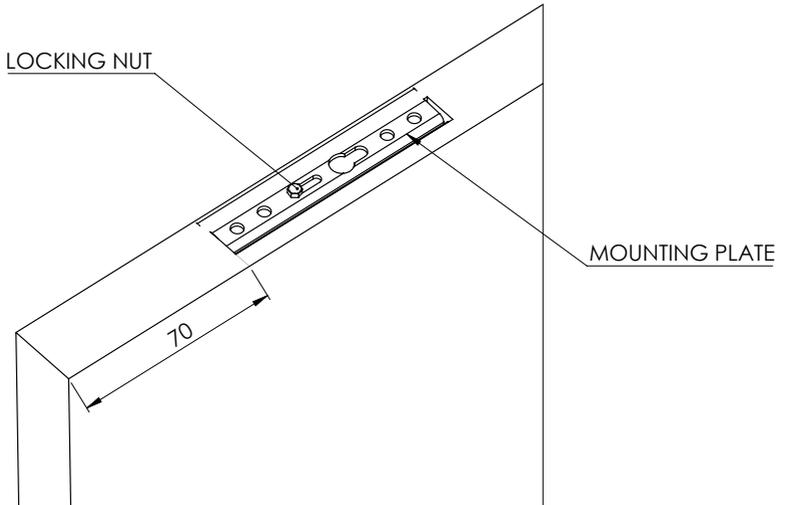
STEP 5: Before Sheeting: Hanging the Door



5.1:

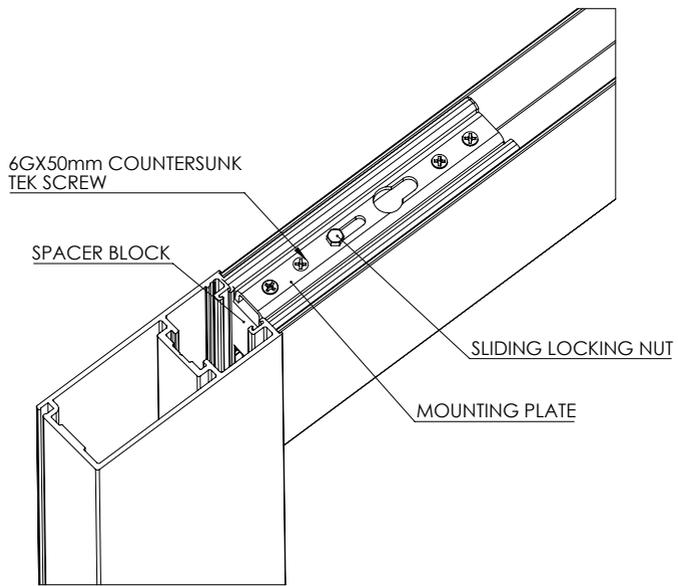
Insert the provided components into the Roller Track through the Service Hole:

- 1- Square Bump Stop x 1
- 2- Roller Trolleys x 2
- 3- Locking Stop x 1



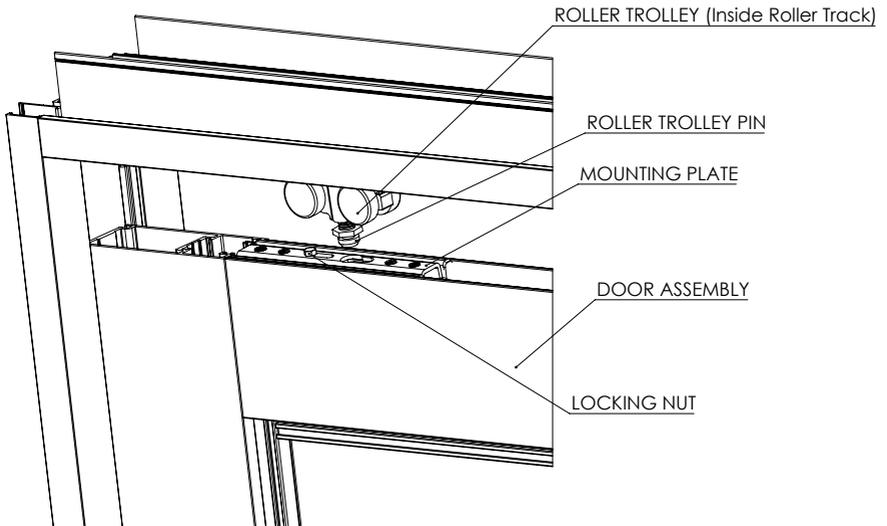
5.2.1:

Timber Door: Rebate & screw fix the Mounting Plates into the top of the Door making sure to position them with the sliding locking nut toward the edges of the Door & a minimum of 70mm from the edge of the Door to the end of the Mounting Plate.



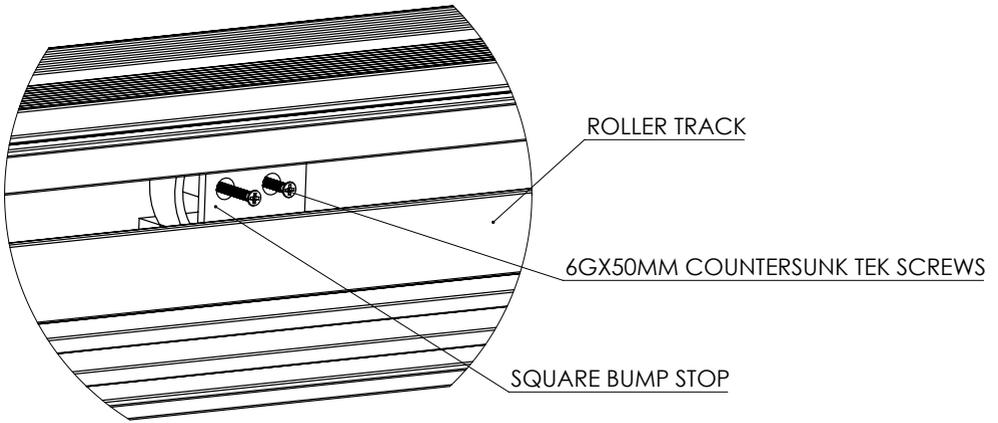
5.2.2:

35mm Aluminium Door: Position the Mounting Plates into the Bris Aluminium Spacer Blocks & screw fix into the top of the Door making sure to position them with the sliding locking nut toward the edges of the door & a minimum of 70mm from the edge of the Door to the end of the Mounting Plate.



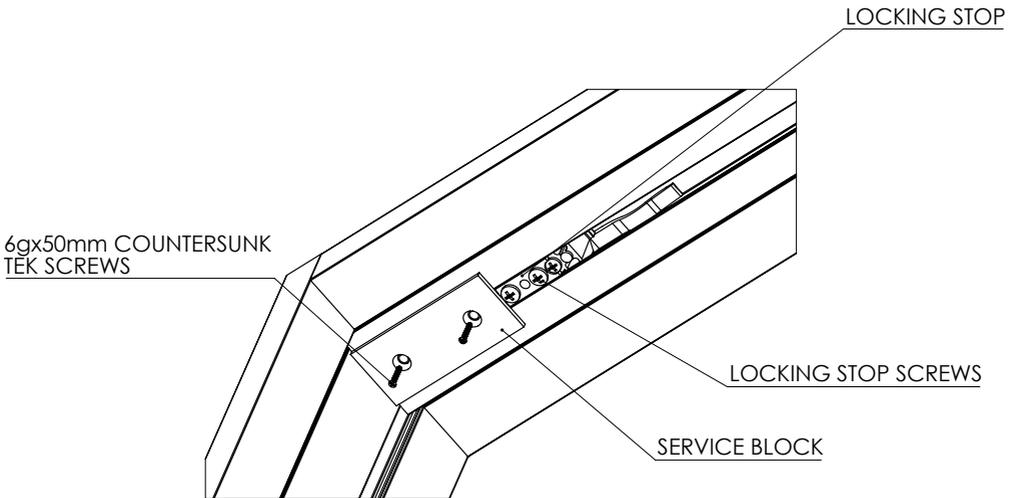
5.3:

Position Door in the frame, locate Roller Trolley Pins into Mounting Plates, slide locking nut across & tighten in place with the Assembly Wrench.



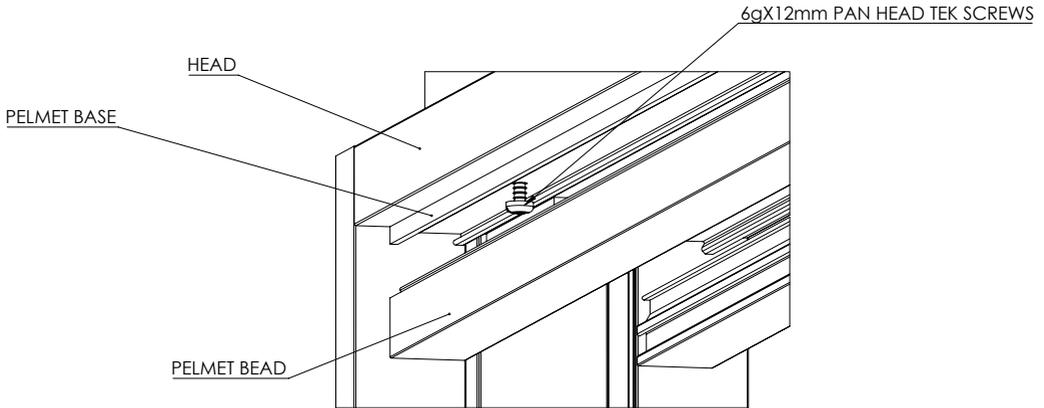
5.4:

Place Door into open position, pushing the Square Bump Stop into place, close the Door, pre-drill & screw fix the Square Bump Stop into place with 6gx50mm Counter-sunk Tek screws.



5.5:

Position the Locking Stop to the closing edge of the Door & secure in place by tightening the screws.
Place the Service Block into the service hole, pre-drill & screw fix with 6gx50mm Countersunk Tek screws.



STEP 6: OPTIONAL

Screw fix pelmet base to head with 6x12mm pan head tek screws & snap fit the pelmet bead.

Branch Locations

NORTHSIDE:

12 Saltash St, Virginia Qld 4014

Ph: (07) 3260 6077 | Fax: (07) 3260 6400

Email: salesnorth@brisaluminium.com

SOUTHSIDE:

4 Judds Crt, Slacks Creek Qld 4127

Ph: (07) 3299 5227 | Fax: (07) 3299 5228

Email: sales@brisaluminium.com

www.brisaluminium.com.au