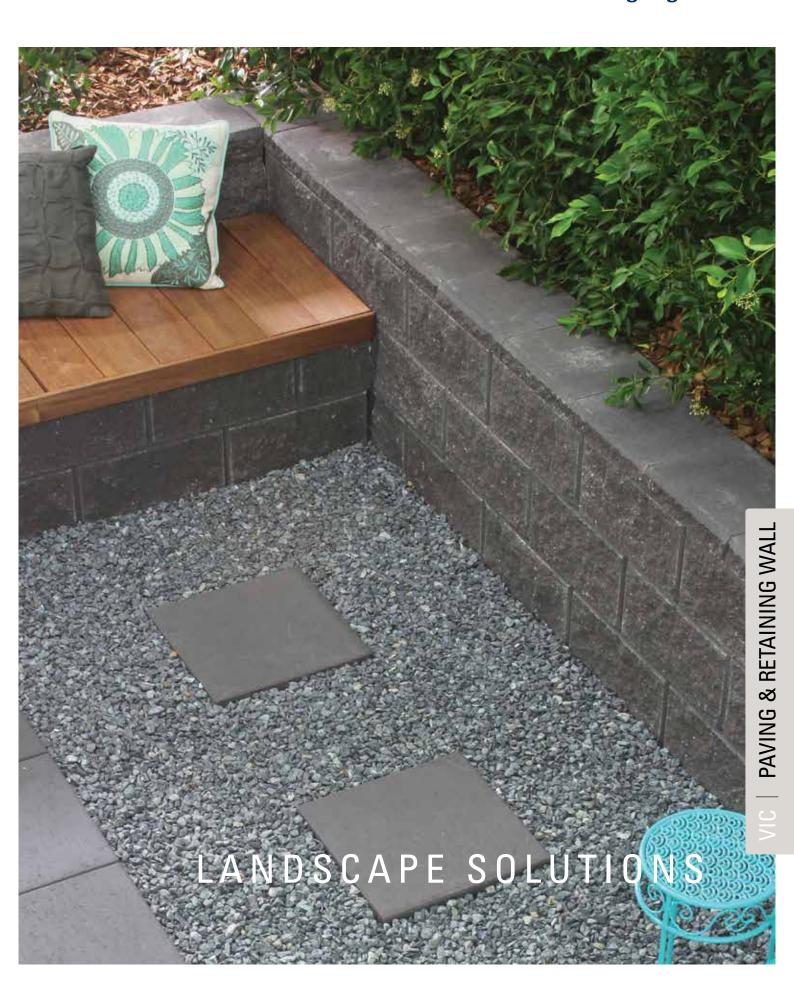
# adbriMASONRY working together



### AUSTRALIA'S LEADING MASONRY MANUFACTURER

Adbri produces an innovative range of architecturally inspired concrete products for use in all residential and commercial landscaping applications! This premium range of concrete pavers, retaining walls, garden edging and land stabilisation products are proven performers and can be used to enhance your home!

Pavers are the foundation to an Outdoor Room and with designer varieties for patios, courtyards and entertaining areas, there is an Adbri paver for every home paving project. Adbri also produce the Euro<sup>®</sup> Paving System, Australia's premium pavement solution which features high quality pavers available in a range of textures and finishes.

Retaining Walls and garden edging are key components to any outdoor area and can add depth, dimension and enviable aesthetics to gardens. These segmental block walls are also perfect for reclaiming sloped land, creating terraced gardens, planter boxes, veggie patches and DIY friendly retaining walls.

Adbri has a paving, retaining wall or garden edging solution to every landscaping project!







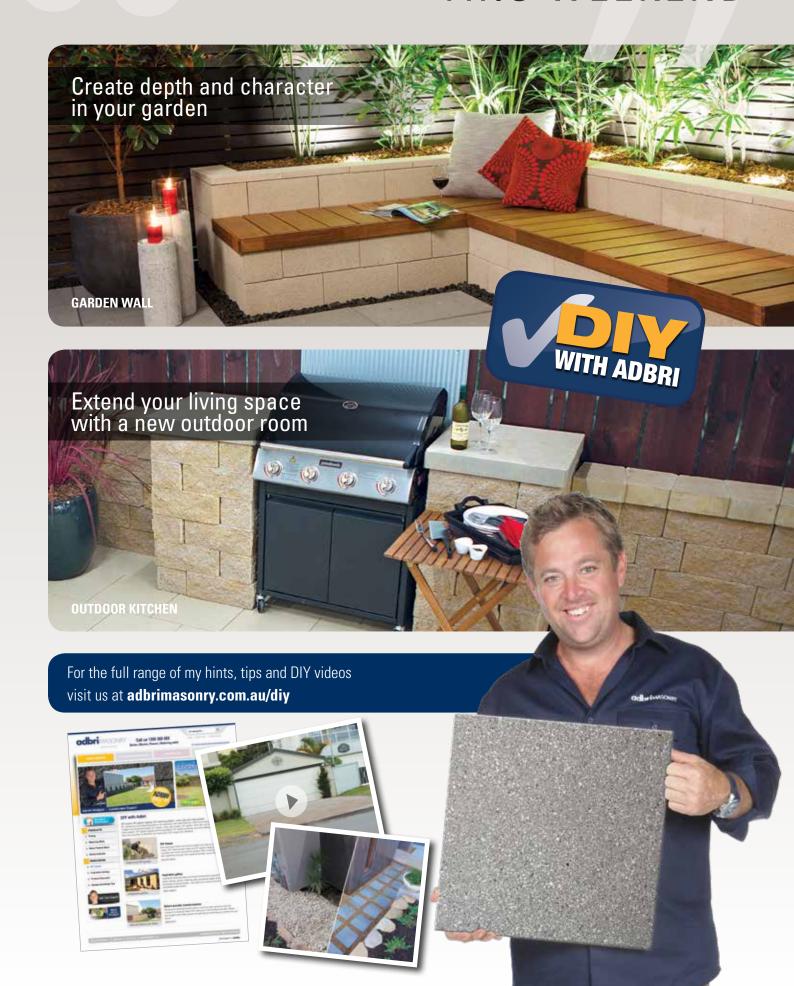
## JASON HODGES LANDSCAPING EXPERT

Jason Hodges is Adbri's DIY landscaping expert! Jason has over 20 years experience as a landscaper and more recently, an international award winning landscape designer.

Learn from Jason and look out for his hints and tips to help you get the most from your outdoor space.

Jason Hodges | Landscaping Expert

# ADD VALUE TO YOUR PLACE THIS WEEKEND

















Courtyards \*When laid onto a suitable concrete base.





Euro® Stone 6.25 units per m²



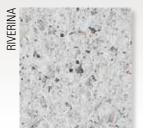


 $4.16 \ units \ per \ m^2$ 600X400 SIZE IS ONLY AVAILABLE IN THE PRAGUE AND ZURICH COLOURS





#### **COLOUR OPTIONS**







Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use. Due to natural variations in aggregates, colours may vary.

\*600 x 400 size is only available in the Prague and Zurich colours.

Euro® Classic With a premium smooth surface, Euro® Classic pavers are an exceptional choice for feature patios and entertaining areas.













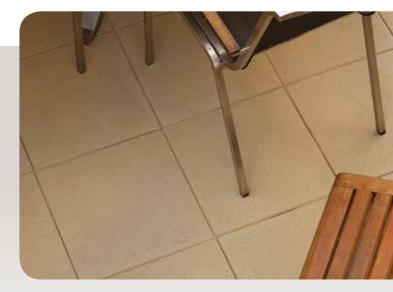
\* When laid onto a suitable concrete base.

#### **AVAILABLE SIZES**



Euro® Classic 6.25 units per m²







#### **COLOUR OPTIONS**







Euro® Slate Inspired by the timeless appeal of European slate, these pavers provide a touch of elegance to outdoor areas.







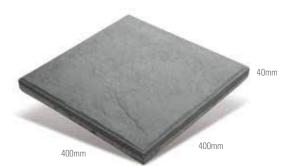




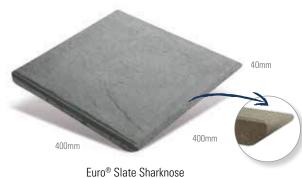


\*When laid onto a suitable concrete base.

#### **AVAILABLE SIZES**



Euro® Slate 6.25 units per m²



2.50 units per lineal metre

\*This product is made to order, lead times apply.





#### **COLOUR OPTIONS**





Quadro<sup>®</sup> Quadro® is a multi-functional large format paver which is perfect for DIY projects around the home. Light in weight and easy to install, Quadro® will enhance your Outdoor Room with contemporary aesthetics.







Courtvards

ards

Paths

**AVAILABLE SIZES** 



Quadro® 40 6.25 units per m²





COLOUR OPTIONS Whilst these swatches provide a

Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use. Due to natural variations in aggregates, colours may vary.











Stradapave®

#### RECOMMENDED FOR









\*Stradapave 50mm only for driveways. AStradapave 40mm only for steps

#### **AVAILABLE SIZES**



Stradapave® 40 11.10 units per m²



Stradapave® 50 11.10 units per m²



Stradapave® Bullnose (40mm only) 3.30 per lineal metre



**COLOUR OPTIONS** 















rtyards I

Havenslab<sup>®</sup>



#### **AVAILABLE SIZES**



Havenslab® 12.50 units per m²



#### **COLOUR OPTIONS**

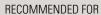
















Courtyards

Paths

#### **AVAILABLE SIZES**



Havenpave® 40 25 units per m²





#### COLOUR OPTIONS













Dr

\*50mm Havenbrick only, when laid onto a suitably prepared base.

#### **AVAILABLE SIZES**



Havenbrick® 40 50 units per m²



Havenbrick® 50 50 units per m²



## Havenbrick<sup>®</sup>



#### COLOUR OPTIONS













Courtyards

Paths

Boulevard®



#### **AVAILABLE SIZES**



Boulevard®  $5.55 \ units \ per \ m^2$ 



#### **COLOUR OPTIONS**









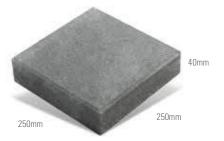




Courtyards

tyards

**AVAILABLE SIZES** 



Flagpave Urban 16 units per m<sup>2</sup>





#### **COLOUR OPTIONS**















Permeable

#### **AVAILABLE SIZES**



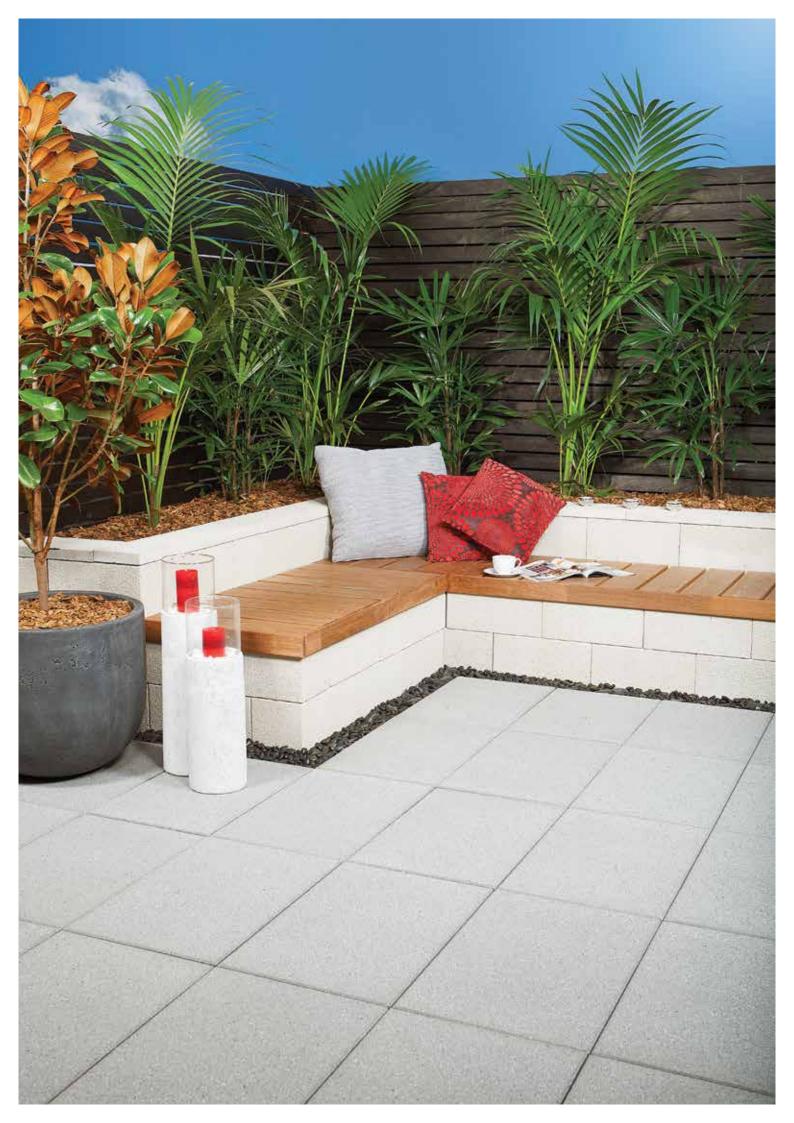
Turfgrid® 7.56 units per m²



#### **COLOUR OPTIONS**



<sup>\*</sup> When laid onto a suitably prepared base.



## PAVER RANGE

Products	Range	Size (mm) I x d x h	No. per m²	No. per tonne	No. per pallet	Colours
	Boulevard®	600 x 300 x 40	5.55	52	88	Oatmeal Sunstone Mocha Charcoal
	Euro® Classic	400 x 400 x 40	6.25	73	108	Athens Cyprus Prague
	Euro® Classic Sharknose	400 x 400 x 40	2.50 L/m	71	108	
	Euro® Slate	400 x 400 x 40	6.25	73	108	Athens Prague
	Euro® Slate Sharknose	400 x 400 x 40	2.50 L/m	69	108	
	Euro® Stone	400 x 400 x 40	6.25	73	108	Prague Riverina Zurich
	Euro® Stone Sharknose	400 x 400 x 40	2.50 L/m	73	108	
	Euro® Stone	600 x 400 x 40	4.16	45	72	Prague Zurich
	Flagpave Urban	250 x 250 x 40	16	185	288	Basalt Sand

## PAVER CARE

#### **PAVING ADVICE**

For in depth paving advice, tips and hints please visit our DIY centre at adbrimasonry.com.au/diy or download the CMAA Paving Maintenance Guide from cmaa.com.au.

#### **SEALING**

If the pavers are to be used around a swimming pool, or exposed to salt water then Adbri Masonry strongly recommend sealing your paving. We recommend you do this for aesthetic and maintenance purposes, not for structural reasons.

Products	Range	Size (mm) I x d x h	No. per m²	No. per tonne	No. per pallet	Colours
	Havenbrick® 40	200 x 100 x 40	50	588	864	Oatmeal Sunstone
	Havenbrick® 50	200 x 100 x 50	50	474	864	Sunstone Mocha Charcoal
	Havenpave®	200 x 200 x 40	25	296	432	Oatmeal Sunstone Mocha Charcoal
	Havenslab <sup>®</sup>	400 x 200 x 40	12.50	145	216	Oatmeal Sunstone Mocha Port Blend Charcoal
	Quadro® 40	400 x 400 x 40	6.25	74	117	Oatmeal Sunstone Terracotta Mocha Charcoal
	Stradapave® 40	300 x 300 x 40	11.10	130	192	
	Stradapave® 50	300 x 300 x 50	11.10	104	192	Oatmeal Sunstone Terracotta Mocha Charcoal
	Stradapave® Bullnose	300 x 300 x 40 300 x 300 x 50	3.30 L/m	130 104	192 192	
	Turfgrid®	420 x 315 x 95	7.56	55	96	Charcoal

#### **MAINTENANCE**

Pavers will require some ongoing maintenance to keep in a pristine condition. Dirt, dust and leaves should regularly be removed whilst any weed growth should be sprayed and controlled.

#### **CLEANING**

All pavers will require cleaning from time to time. Oil, rust, efflorescence and other stains can detract from the appearance of the paver.

Proprietary cleaning products for concrete pavers (and retaining walls) are readily available.

### PAVER INSTALLATION GUIDE

Adbri Masonry Pavers can be laid by two methods; Rigid Installation (with a concrete basecourse) or Flexible Installation (a granular basecourse). Properly constructed rigid pavements can be more stable where soil conditions are poor, (e.g. reactive or poorly drained clay).

Drainage is most important for a successful paving project. Care must be taken to grade the basecourse and the finished pavement level at a minimum gradient of 2% (or 100mm per 5.0 lineal metres). Refer to the CMAA's PA05 document for further drainage details.

The laying of pavers on a sand bed on a concrete slab is not addressed in this

brochure. It can be done, but efflorescence staining can occur on pavers laid in this manner if there is inadequate drainage of the concrete slab.

For further information please refer to: Adbri Masonry Paving Installation Guide at adbrimasonry.com.au and Concrete Masonry Association of Australia (CMAA) Guidelines at www.cmaa.com.au:- PA02 Concrete Segmental Pavements - Design Guide for Residential Accessways and Roads, PA05 Concrete Flag Pavements - Design and Construction Guide.

Note: The following is a guide only and in no way replaces the services of a professional design consultant.

#### **FLEXIBLE INSTALLATION**

**Step 1. Excavation:** Excavate your area to allow for a granular\* basecourse, (75mm for pedestrian traffic and 175mm for driveways after compaction), plus 20-25mm of washed coarse bedding sand plus the thickness of the paver.

Note: Pavers for driveways should be at least 50mm thick.

\*Class A road-base or 20mm graded crushed rock are suitable materials.

**Step 2. Compact the Basecourse:** Place the granular basecourse to the desired depth and compact using a vibrating plate machine. Ensure your basecourse is firm and of uniform thickness. If the area needs to be built up then do so in compacted 75mm layers. Up to 5% of cement can be blended in to the granular basecourse for more stability if required.

**Step 3. Bedding Course:** Spread clean coarse bedding sand over the compacted basecourse to a depth of 20-25mm and screed to a flat even surface.

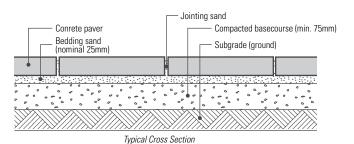
**Step 4. Lay the Pavers:** Begin laying pavers from one corner, utilising a string line to keep the lines straight. Don't walk on the sand, walk on the pavers already laid.

**Step 5. Edging:** Edge restraints are essential to prevent lateral movement of the paved area and must be installed prior to the application of the jointing sand. Refer to the Edging section for details.

**Step 6. Joints:** Adbri Masonry pavers in this application should be laid with a 3 - 5mm gap. Fill this joint with a fine washed sand or specialised jointing sand as the paving proceeds. This will minimise movement in the pavers when compacting.

**Step 7. Final Compaction:** To compact the pavers place a flat heavy board across the pavers and hit with a rubber mallet. For pavers of 50mm depth or greater, a vibrating plate machine should be used for the best results (more jointing sand should be added as pavers are compacted). It is recommended a piece of carpet be placed under the plate to protect the pavers from chipping.

#### Flexible Installation



#### RIGID INSTALLATION

**Step 1. Excavation:** Excavate your area to allow for a 75mm thick, (or 100mm for a driveway) concrete slab, (rough screeded 20MPa grade with SL82 reinforcement at 30mm and contraction joints at 3 metre centres), plus 15-25mm of mortar plus the thickness of the paver.

Note: Pavers for driveways should be at least 50mm thick. The concrete should be wet cured for at least 7 days before laying.100mm driveway slab is only applicable for vehicles <1.5tonne. Any vehicle loads exceeding this will require an independent slab design to be completed.

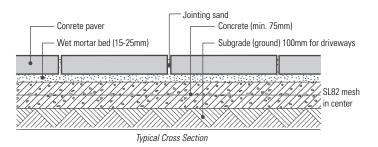
**Step 2. Apply the Bond Coat:** Prepare a cement slurry by mixing 6 parts fine washed sand to 1 part cement. Apply a thin coat (about 1mm) to the working area of the slab with a broom and to the underside of each Adbri Masonry paver just prior to laying.

**Step 3. Lay the Pavers:** Using a string line to keep the lines straight, lay the pavers on a wet mortar bed of 15-25mm thickness. Mortar should be mixed at a ratio of 3 parts washed concrete sand to 1 part cement. Do not make the mortar too wet. The mortar should be stiff enough to make a fist sized ball which holds its shape. Pavers should be laid to form a smooth finished surface by using a level and lightly tapping with a rubber mallet.

Note: Do not add extra water to retemper any stiffening mortar. Make a fresh batch instead; enough to last 30 - 45 minutes laying.

**Step 4. Joints:** Adbri Masonry pavers should be laid with a 3mm-10mm joint between the units. Joints 3mm-5mm in width shall be filled with a jointing sand. For wider joints, it is recommended that a non shrink grout be used. *Notes: Do not bridge pavers over the contraction joints in the concrete. Pavers must be cut and the joints filled with a flexible compound as per Engineers specifications. If any mortar is spilled on the pavers during installation remove immediately using a clean sponge and water. Do not traffic finished pavement for 72 hours.* 

#### **Rigid Installation**



#### **PAVER CUTTING**

You will generally find that some cutting of pavers will be required to fit into specific areas. An angle grinder with a masonry blade is suitable for good results. On jobs where a high number of cuts are required or the paving units are large, it is easier to hire a brick saw with a diamond blade remember ear muffs, eye protection and a mask.

#### **EDGING**

It is important to have a good edge restraint to stop the pavers from spreading and to ensure that the bedding sand is not washed away. Here are two general techniques.

By embedding a paver on edge in concrete

By embedding the outside paver in concrete to approximately half the height of the paver and back filling with suitable garden material

#### **SWIMMING POOLS - EURO PAVERS ONLY**

- > Adbri Masonry pavers meet Australian slip resistant standards, making them ideal for swimming pool surrounds.
- > Adbri Masonry manufacture some pavers specifically for salt resistant applications, necessary for around salt chlorinated swimming pools. This range varies between States so please consult your local Adbri Masonry distributor or Adbri Masonry product guide for specific localised advice.
- > Adbri Masonry recommend sealing pavers likely to be subjected to salt attack.

#### **MAINTENANCE**

Pavers will require some ongoing maintenance to keep looking in a pristine condition. Dirt and dust should regularly be removed whilst any weed growth should be sprayed and controlled. Ants should not be allowed to nest in base materials.

#### **CLEANING**

All pavers will require cleaning from time to time. Oil, rust, efflorescence and other stains can detract from the appearance of the paver. Proprietary cleaning products for concrete pavers (and retaining walls) are readily available. Please contact your local distributor or Adbri Masonry for further information. Do not use Hydrochloric Acid.

#### **SEALING**

If a more protective surface is required then Adbri Masonry suggest you seal your paving.

There are a number of sealers specifically for concrete paving so please contact your local distributor for further information.

**Note:** All coloured product should be ordered at the one time to reduce the risk of batch variation. No claims will be accepted once product has been installed.

How many pavers will you need? Using the helpful diagrams below, measure the desired space you would like to pave. This will give you a total square meter figure (Length(m) x width (m) = area (m²). TIP: You can check out the paving calculator at www.adbrimasonry.com.au/calculator to see how many pavers you will need for your area.

#### For rectangular areas

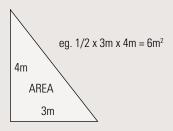
base(m) x height(m) = area(m2)



eg.  $3m \times 5m = 15m^2$ 

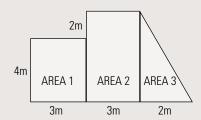
#### For triangular areas

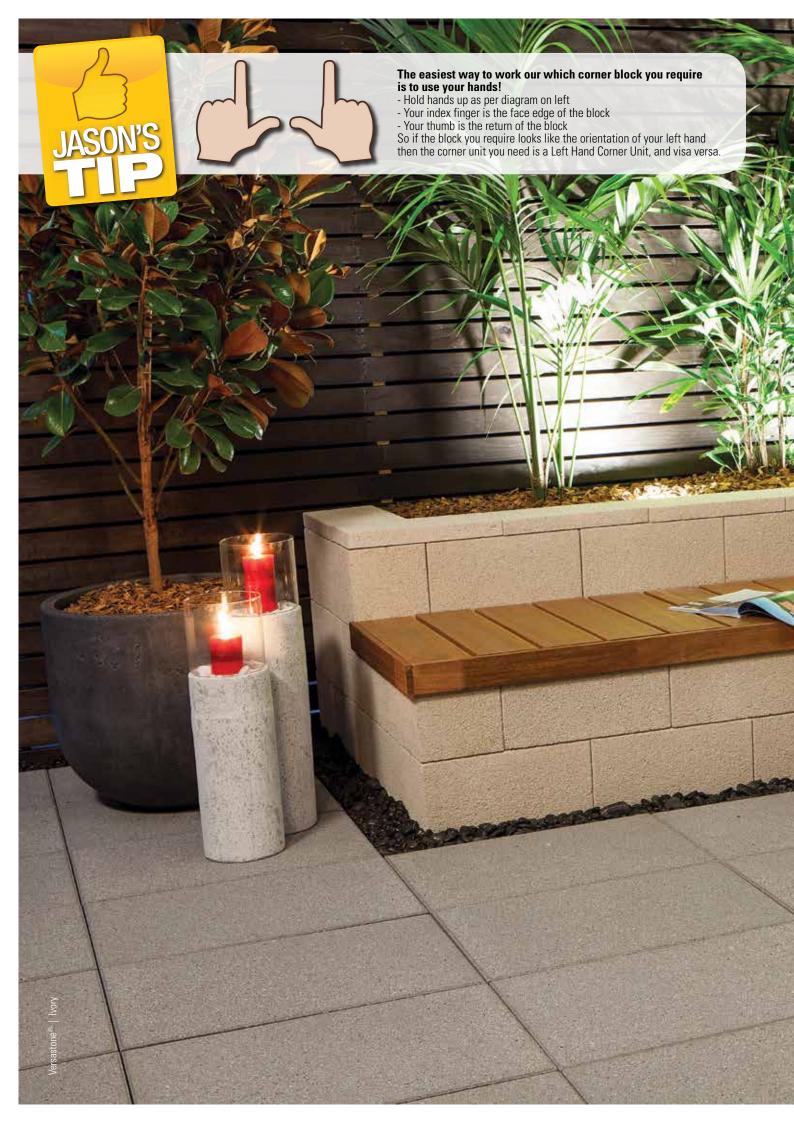
1/2 x base(m) x height(m) = area(m2)

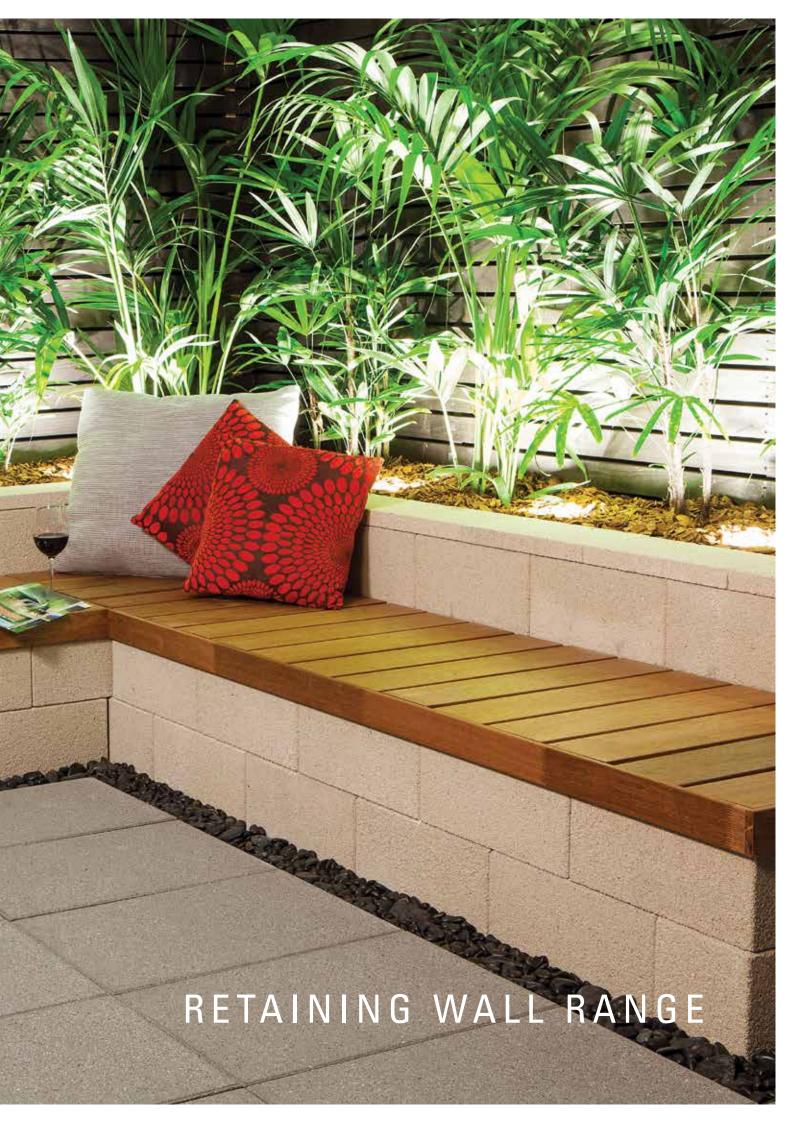


#### For odd shaped areas - break into sections

Area 1:  $4m \times 3m = 12m^2$ Area 2:  $6m \times 3m = 18m^2$ Area 3:  $1/2m \times 6m \times 2m = 6m^2$ **Total area to be paved = 36m^2** 







AB<sup>™</sup> Courtyard Complete a simple weekend project with this new pure vertical, double sided walling system. With a natural split face texture and so many DIY project opportunities, AB<sup>™</sup> Courtyard will enhance your home! Project planning app! love the random, natural appeal of this multi piece DIY system. using a QR reader Jason Hodges | Landscaping Expert or download in the App Store!











Fire Pit Entrance Monument / Planter



#### **AVAILABLE SIZES**



AB™ Courtyard York

AB<sup>™</sup> Courtyard Dublin 15.87 units per m²



AB<sup>™</sup> Courtyard Cap 4.82 units per L/m (straight walls)



AB™ Courtyard Corner



AB™ Courtyard Pier Cap (Two per pier)

#### Maximum Heights are:

- Walls 750mm high plus caps (5 courses)
- Piers to 900mm high plus caps (6 courses)
- Soil retaining walls and garden beds up to 300mm in height (2 courses)



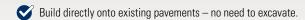
#### **COLOUR OPTIONS**





Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use. Due to natural variations in aggregates, colours may vary.

#### **FEATURES**





Many household applications. Take the DIY challenge.







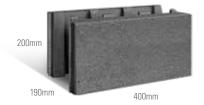








#### **AVAILABLE SIZES**



Versastone® Standard Unit 12.5 units per m<sup>2</sup>



Versastone® Corner Unit



Versastone® Capping Unit 2.5 units per I/m

Maximum non reinforced height 600mm+Cap (3 courses) or up to 1400mm with no fines concrete



#### **COLOUR OPTIONS**









Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.

Versawall® The Versawall® system is a unique interlocking retaining wall system perfect for constructing pure vertical DIY walls and planter boxes to 800mm in height or up to 1400mm with engineering and No Fines Concrete.













#### **AVAILABLE SIZES**



Versawall® Standard Unit 12.5 units per m²



Versawall® Corner Unit



Versawall® Cap 3.3 units per I/m

Maximum non reinforced height 800mm+Cap (4 courses) or up to 1400mm with no fines concrete



#### **COLOUR OPTIONS**























#### AVAILABLE SIZES



Versasmooth® Standard Unit 12.5 units per m<sup>2</sup>



Versasmooth® Corner Unit



Havenslab® 40 (for capping unit) 12.5 units per I/m

Maximum non reinforced height 600mm+Cap (3 courses) or up to 1200mm with no fines concrete



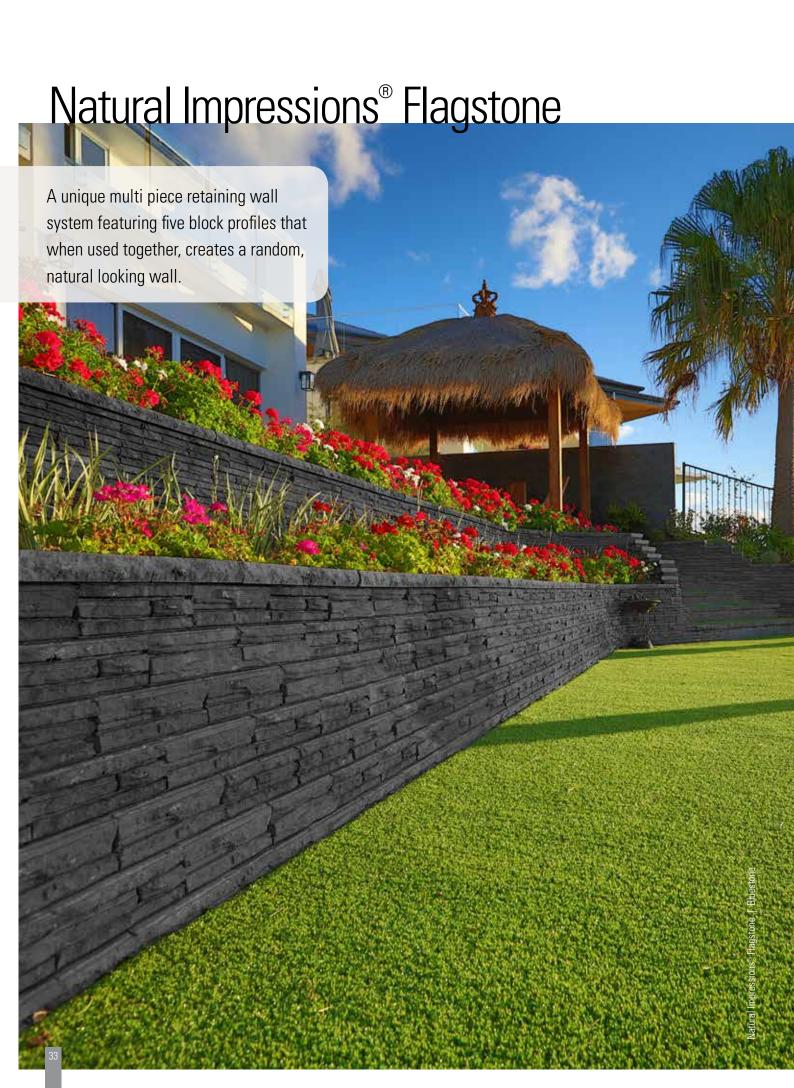
#### **COLOUR OPTIONS**























Curved walls Garden Edging

Garden Steps



#### **AVAILABLE SIZES**



Natural Impressions® Flagstone Block  $33.3 \ units \ per \ m^2$ 



Natural Impressions® Flagstone Cap 3.33 units per I/m

Maximum non-reinforced height 700mm + cap (7 courses)



#### **COLOUR OPTIONS**







Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.











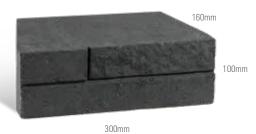








**AVAILABLE SIZES** 



Natural Impressions® Duostone 33.33 units per m<sup>2</sup>



Natural Impressions® Duostone Cap 3.33 units per m²

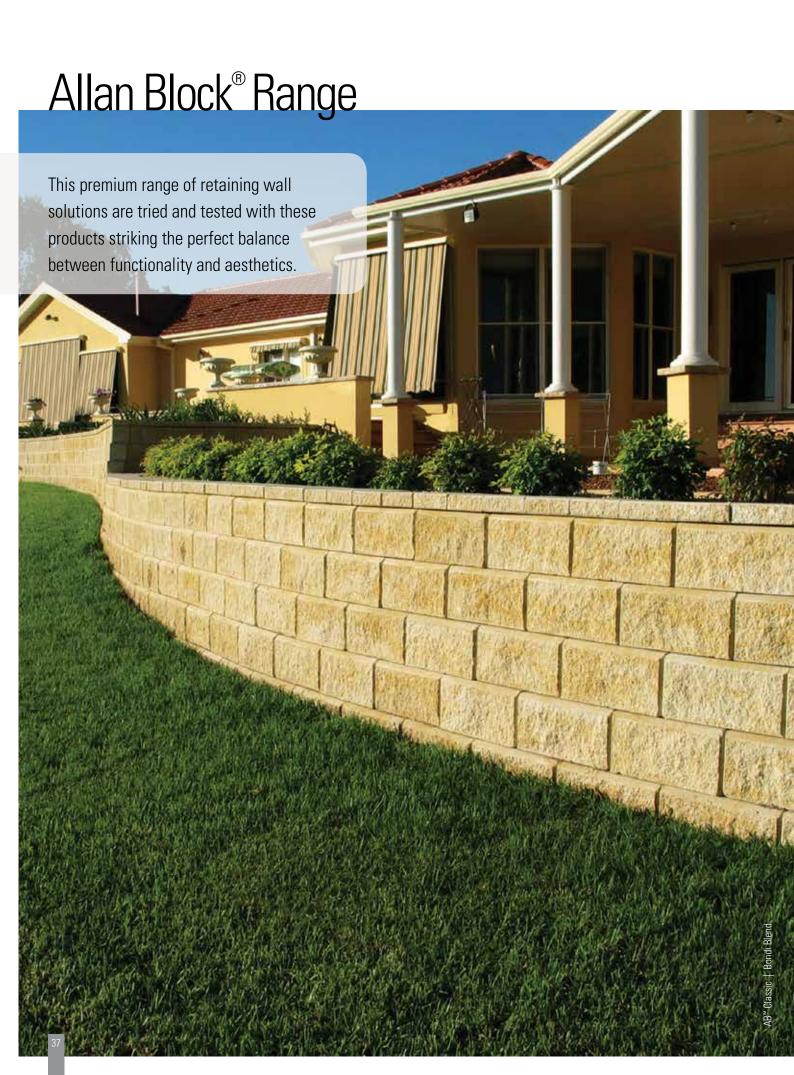
Maximum unreinforced height 700mm plus cap (7 courses)



### COLOUR OPTIONS









Curved walls











d Engine Wa

\*For engineered walls please refer to the Segmental Retaining Wall System, technical specifications brochure

### AVAILABLE SIZES





AB<sup>™</sup> Aussie Vertical 11.5 units per m²

AB™ Classic 11.5 units per m²





AB™ Cornerstone Aussie Vertical

AB™ Cornerstone Classic





AB<sup>™</sup> Short Cap Aussie 4.6 units per I/m

AB<sup>™</sup> Long Cap Classic 4.6 units per I/m

 $AB^{\infty}$  Aussie Vertical - Maximum non reinforced height 800mm + cap (4 courses)  $AB^{\infty}$  Classic (Setback 6°) - Maximum non reinforced height 1000mm + cap (5 courses)





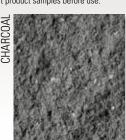
### **COLOUR OPTIONS**

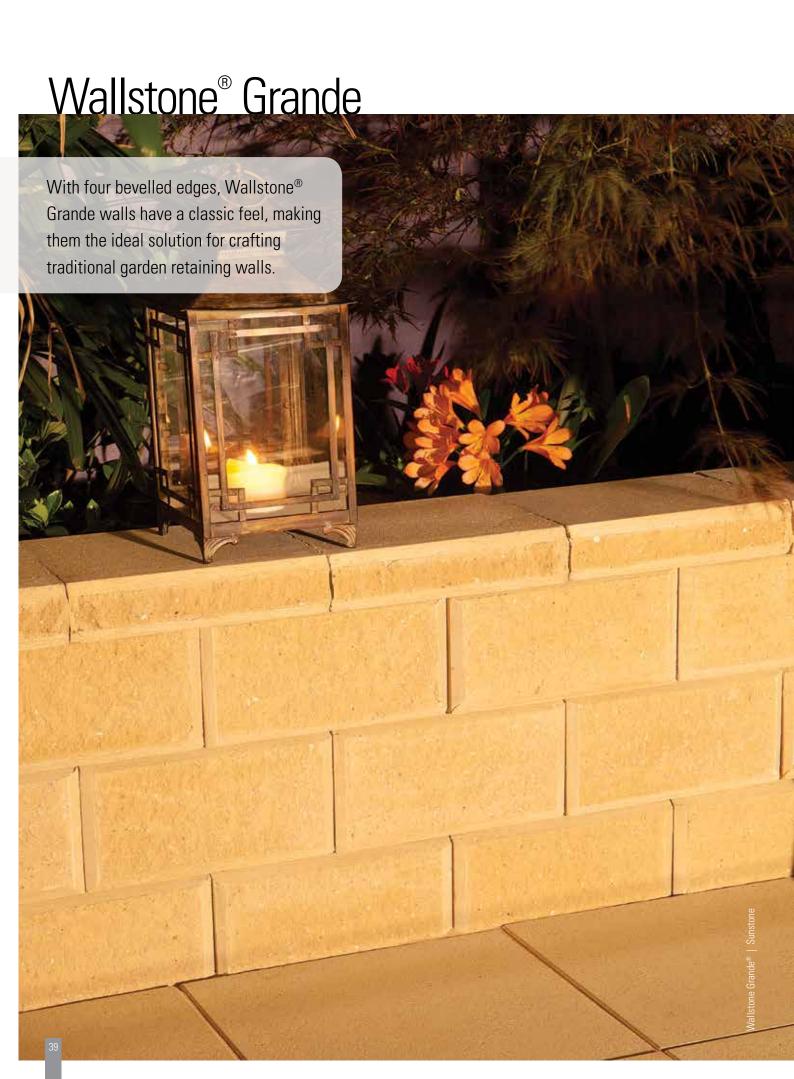
Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.























Garden Edging









**AVAILABLE SIZES** 



Standard Stacking Unit 22.2 units per  $m^2$ 



Tapered Stacking Unit 22.2 units per m<sup>2</sup>



Righthand/Lefthand Corner



Universal Cap 3.3 units per I/m

Maximum non reinforced height 600mm + cap (4 courses)



**COLOUR OPTIONS** 

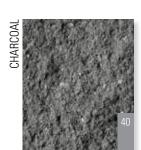
Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.











# Wallstone® Urban

### RECOMMENDED FOR









\*For engineered walls please refer to the Segmental Retaining Wall System, technical specifications brochure

### **AVAILABLE SIZES**



Wallstone® Urban Standard Unit 33.3 units per m<sup>2</sup>

200mm



Wallstone® Urban Corner Unit (available in left and righthand units 33.3 units per m<sup>2</sup>

Maximum non reinforced height 750mm + cap (5 courses)



### **COLOUR OPTIONS**





Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.





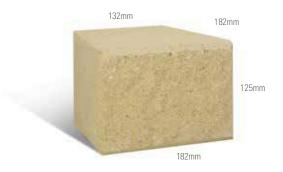




Miniwall®



### **AVAILABLE SIZES**



Miniwall® Solid Wall 50 units per m² Semi Solid Wall 44 units per m² Maximum non reinforced height 500mm (4 courses)



**COLOUR OPTIONS** Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.







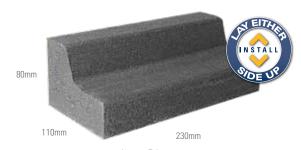




Lawn Edge



### **AVAILABLE SIZES**



Lawn Edge 4.35 units per I/m

### **FEATURES**

- Seperate lawn from garden bed
- Lay either side up for high edge or mowig strip
- Great DIY edge

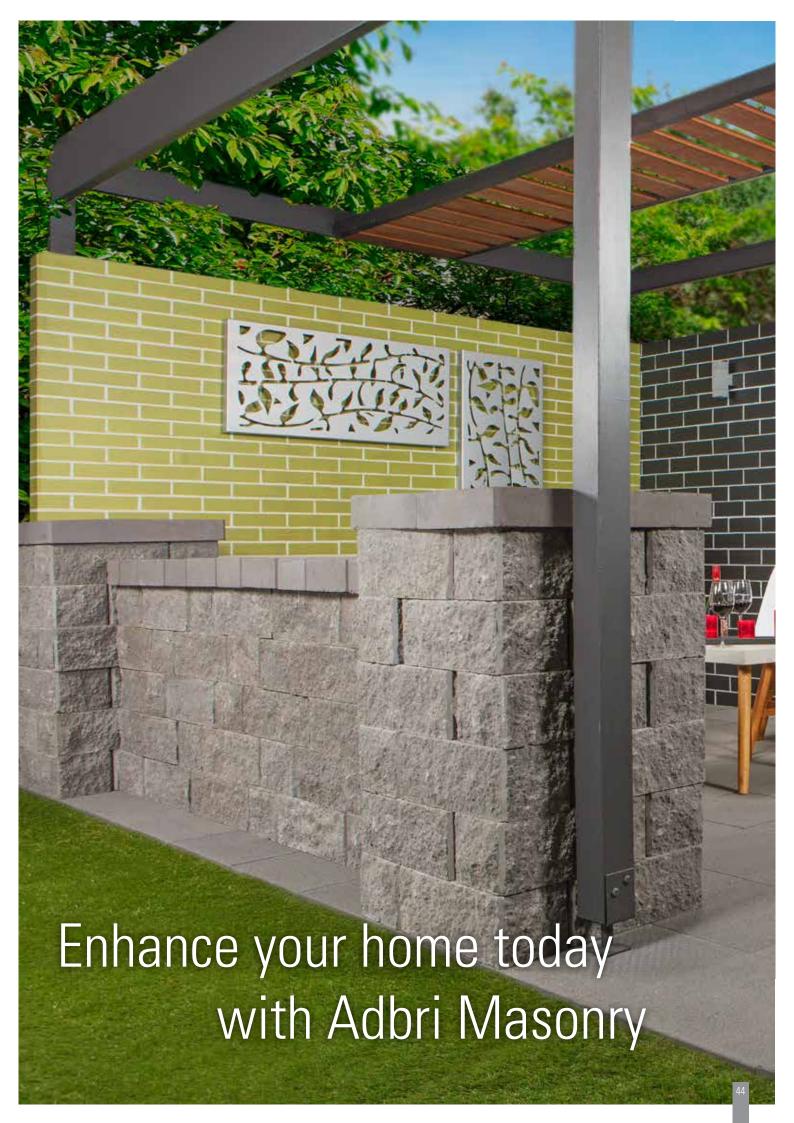


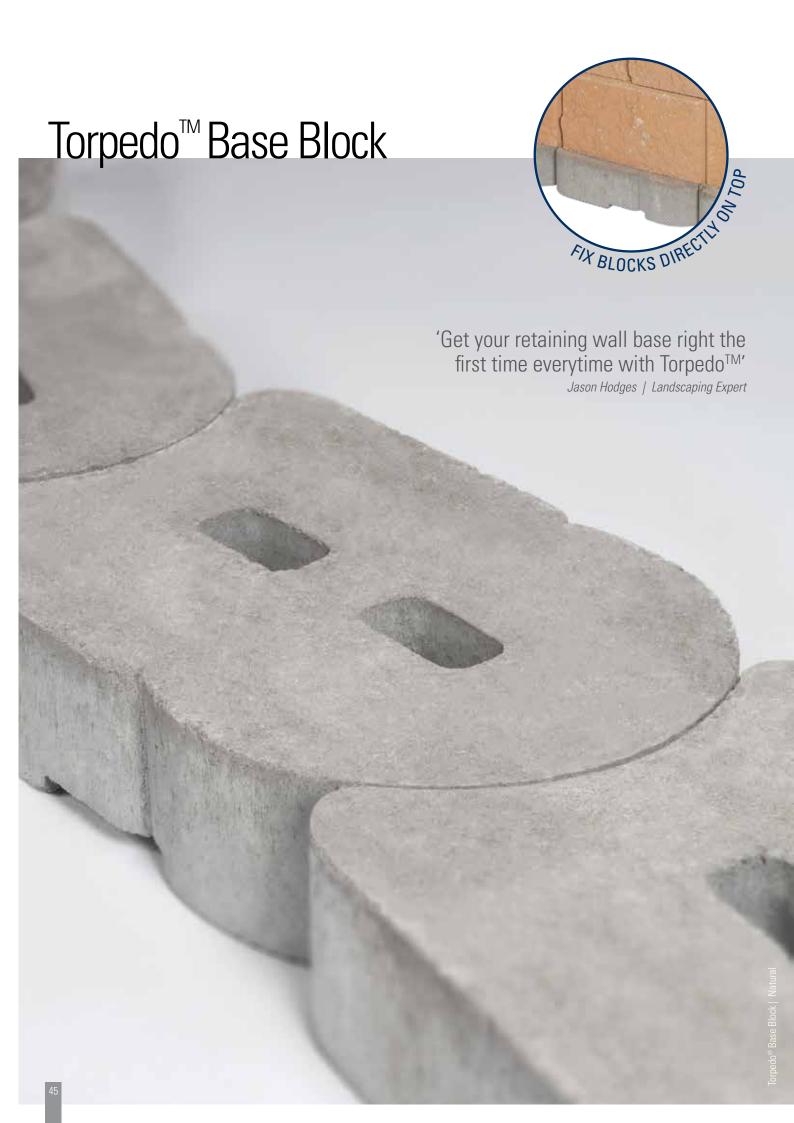
### **COLOUR OPTIONS**





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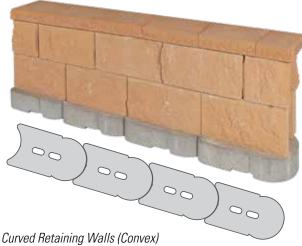


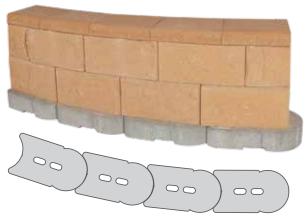


### USING TORPEDO™ BASE BLOCK IN YOUR PROJECT

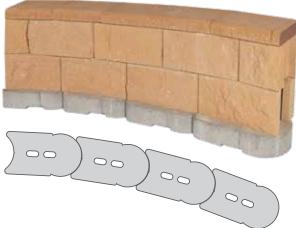
 $\mathsf{Torpedo}^{\mathsf{m}}\mathsf{Base}\,\mathsf{Blocks}\,\mathsf{sit}\,\mathsf{under}\,\mathsf{your}\,\mathsf{retaining}\,\mathsf{wall}\,\mathsf{blocks}\,\mathsf{and}\,\mathsf{increase}\,\mathsf{installation}\,\mathsf{speed}\,\mathsf{while}\,\mathsf{providing}\,\mathsf{a}\,\mathsf{DIY}\,\mathsf{friendly}\,\mathsf{base}.$ 

### Straight Retaining Walls





Curved Retaining Walls (Concave)

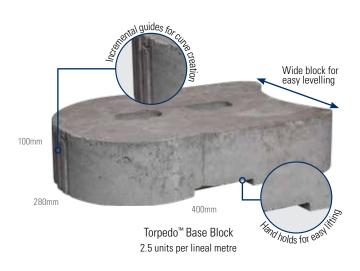


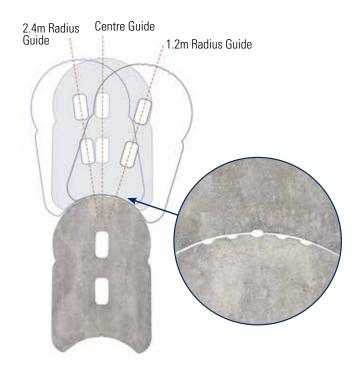
### **COLOUR OPTIONS**



Whilst these swatches provide a good indication of the products colour, you should always sight product samples before use.

### **DIMENSIONS**





### **PRODUCT FEATURES**

- ▼ Torpedo™ Base Blocks may replace the need for roadbase and compaction in unreinforced walls\*
- Saves money usually wasted burying the first course
- ▼ Torpedo™ base blocks reduce challenges with screeding and levelling
- Suitable for use under any segmental block wall system

\*The need for compaction and roadbase will be determined by the site soil conditions which must be determined prior to construction.

### RETAINING WALL RANGE

Products	Туре	Size (mm) I x d x h	No. per m²	No. per tonne	No. per pallet	Colours
	AB™ Courtyard Dublin	420 x 180 x 150	15.88	56	72	
	AB <sup>™</sup> Courtyard York	230 x 180 x 150	31.75	112	88	
	AB™ Courtyard Corner Block	390 x 180 x 150	-	53	72	Bluestone Sandstone
	AB™ Courtyard Cap	235 x 250 x 90	-	100	160	
	AB™ Courtyard Pier Cap	610 x 305 x 80	-	31	48	
	Versastone® Standard Unit	400 x 190 x 200	12.5	65.5	90	
	Versastone® Capping Unit	390 x 190 x 40	2.5 L/m	142	288	Charcoal Ivory Oatmeal Steel
	Versastone® Corner Unit	390 x 190 x 200	-	65	72, 36 Left, 36 Right	
	Versawall® Standard Unit	400 x 220 x 200	12.5	62.5	60	
	Universal Cap	300 x 240 x 60	3.3 L/m	106	144	Charcoal Oatmeal Sunstone
	Versawall® Corner Unit	390 x 220 x 200	-	62.5	60, 30 Left, 30 Right	
	Natural Impressions® Flagstone	300 x 160 x 100	33.33	106	144	Bluestone Ironstone
	Natural Impressions® Flagstone Cap	300 x 200 x 50	3.33 L/m	168	216	Sandstone
	Natural Impressions® Duostone	300 x 160 x 100	33.33	103	168	Graphite
	Natural Impressions® Duostone Cap	300 x 200 x 50	3.33 L/m	151.7	216	Äsh
	Allan Block® Aussie Vertical	435 x 240 x 200	11.5	34	50	Bondi Blend Charcoal
	Allan Block® Classic (Setback 6°)	435 x 305 x 200	11.5	32	40	Oatmeal Sunstone

For maximum non reinforced wall heights please refer to cross sections on pags 49-50

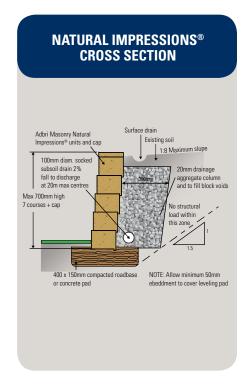
Products	Туре	Size (mm) I x d x h	No. per m²	No. per tonne	No. per pallet	Colours
	Allan Block® Cornerstone Aussie Vertical Short	300 x 196 x 200	-	51	60, 30 Left, 30 Right	
	Allan Block® Cornerstone Aussie Vertical	400 x 196 x 200	-	45	40, 20 Left, 20 Right	
	Allan Block® Cornerstone Classic (Setback 6°)	400 x 196 x 200	-	45	40, 20 Left, 20 Right	Bondi Blend Charcoal Oatmeal Sunstone
	Allan Block® Short Cap Aussie	216 x 245 x 80	4.6 L/m	108	120	
	Allan Block® Long Cap Classic	216 x 310 x 80	4.6 L/m	86	120	
	Wallstone® Grande Standard Stacking Unit	300 x 220 x 150	22.2	66	105	
	Tapered Stacking Unit	300 x 220 x 150 (back 285mm)	22.2	66	105	Bondi Blend Charcoal Fossil
	Universal Cap	300 x 240 x 60	3.3 L/m	106	144	Oatmeal Sunstone
	Wallstone® Grande Cornerstone	370 x 220 x 150	-	40	60 (30 L, 30 R)	
	Wallstone® Urban Standard Unit	200 x 220 x 150	33.3	103	120	Sand Basalt
	Wallstone® Urban Standard Unit	300 x 220 x 150	-	49	86 (42L, 42R)	Sand Basalt
	Miniwall <sup>®</sup>	H - 125 D - 182 FL - 182 BL - 132	Solid Wall 50 Semi Solid Wall 44	136	252	Bondi Blend Oatmeal Port Blend Charcoal
	Lawn Edge	230 x 80 x 110	4.35 L/m	345	280	Charcoal Oatmeal
	Torpedo <sup>™</sup> Base Block	400 x 280 x 100	2.5 L/m	47	72	Natural

For maximum non reinforced wall heights please refer to cross sections on pags 49-50

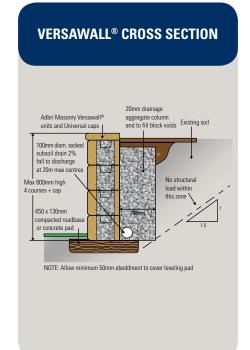
### TYPICAL CROSS SECTIONS

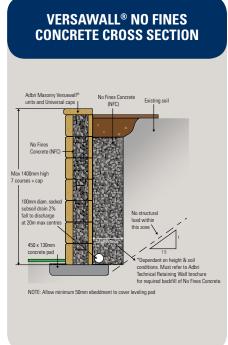
# Adbri Masonry AB® Courtyard units and caps 0100mm socked subsoil drain 2% fall to discharge at 20m max centres and to fill block voids No structural load within this zone Adbri Masonry AB® Courtyard units and caps aggregate column and to fill block voids No structural load within this zone 1.5 Max 300mm (2 units) high for gravity retaining walls. Build free standing walls to 750mm and piers to 900mm when not retaining.

## Adbri Masonry Versastone® CROSS SECTION Adbri Masonry Versastone® 20mm drainage aggregate column and to fill block voids Existing soil and to fill block voids Existing soil and to fill block voids Existing soil specification with either correct corefill to engineered specification with either correct correct corefill grout or drainage gravel. No structural load within this zone or concrete pad or concrete pad



### **WALLSTONE® GRANDE VERTICAL CROSS SECTION** Surface drain Adbri Masonry Wallstone® Existing soil Grande units and cap 1:8 Maximum slope 100mm diam. socked 20mm drainage subsoil drain 2% aggregate column fall to discharge nd to fill block voids at 20m max centre No structural Max 600mm high this zone. 4 courses + cap 400 x 130mm compacted roadbase NOTE: Allow minimum 50mm ebeddment to cover leveling pad



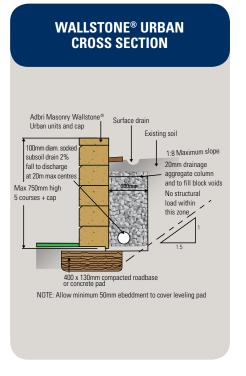


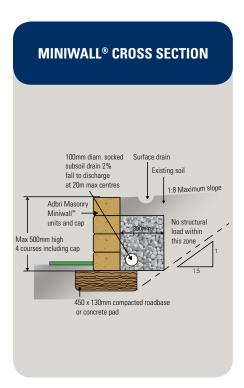
### NOTES

- All cross sectional diagrams are not to scale
- All retaining walls are designed to CMAA document .MA53 (Segmental Concrete Gravity Retaining Walls Design and Construction Guide).
- All retaining walls shall comply with AS 4678 Structure Classification A.
- These diagrams are only applicable to retaining walls that incorporate an impermeable surface membrane and drainage system such that there can be no ingress of any water into the soil behind the retaining wall.
- These diagrams are applicable to cuts in insitu soils. The diagrams are not applicable to cohesive fill.

### ALLAN BLOCK® CLASSIC **CROSS SECTION** Adbri Masonry Allan Block® Classic units and cap Surface drain Existing soil 1:8 Maximum slope 100mm diam. socked subsoil drain 2% fall to discharge 20mm drainage at 20m max centr aggregate column and to fill block voids Max 1000mm high No structural load within this zone 600 x 150mm compacted roadbase NOTE: Allow minimum 50mm ebeddment to cover leveling pad

### Adbri Masonry Allan Block® SECTION Surface drain Existing soil 100mm diam. socked subsoil drain 2% fall to discharge at 20m max centres Max 800mm high 4 courses + cap 40 NOTE: Allow minimum 50mm ebeddment to cover leveling pad





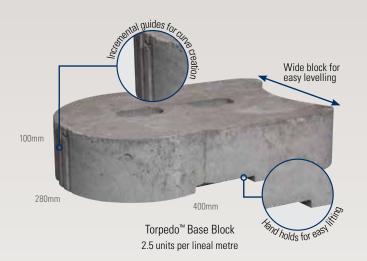
### NOTES CONT.

- All retaining walls are designed for an imposed surcharge load of 2.5 kPa. If imposed loads greater than 2.5 kPa are expected, these designs will not be appropriate.
- Levelling pad: a levelling pad may consist of compacted material (5% cement stabilised crushed rock) for wall heights up to 800mm. Walls over 800mm high must use 20MPa concrete for the leveling pad.
- This design information is a guide only. For walls exceeding the nominated heights as above, please refer to the Retaining Wall Systems Technical Brochure. Walls exceeding maximum heights shown will need to be designed and certified by a qualified engineer. Please consult your local council to confirm if you require council approval for your proposed retaining wall.

### TORPEDO BASE BLOCK CROSS SECTIONS

The preparation and base installation of any retaining wall is the most difficult and time consuming part of the wall's construction. Ensuring the base foundation is solid and level is the most crucial element to ensure the success and finished aesthetic of the wall.

The Torpedo™ Base Block is the easiest and quickest way to take the guesswork out of wall construction by providing a simple and time saving method for creating durable and level foundations.





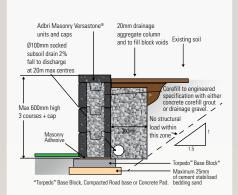


### AB™ COURTYARD CROSS SECTION

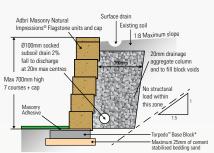
### Adbri Masonry AB® Courtyard units and caps Max 300mm high 2 courses + cap Torpedo™ Base Block\* Maximum 25mm of cement stabilised bedding sand

\*Torpedo™ Base Block, Compacted Road base or Concrete Pad.

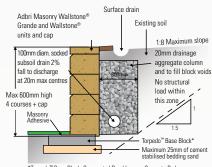
### **VERSASTONE® CROSS SECTION**



### **NATURAL IMPRESSIONS® CROSS SECTION**

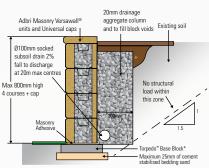


### **WALLSTONE® GRANDE VERTICAL CROSS SECTION**



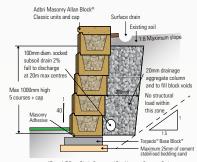
\*Torpedo™ Base Block, Compacted Road base or Concrete Pad.

### **VERSAWALL® CROSS SECTION**

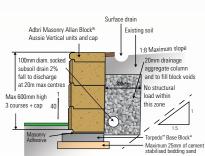


\*Torpedo™ Base Block, Compacted Road base or Concrete Pad.

### **ALLAN BLOCK® CLASSIC CROSS SECTION**

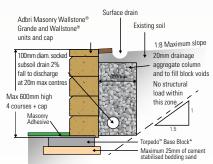


### ALLAN BLOCK® VERTICAL **CROSS SECTION**



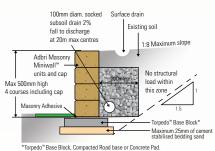
\*Torpedo™ Base Block, Compacted Road base or Concrete Pad.

### WALLSTONE® URBAN **CROSS SECTION**



\*Torpedo™ Base Block, Compacted Road base or Concrete Pad.

### MINIWALL® CROSS SECTION



### DIY with Adbri





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Order 5% more for every project to account for cuts and breakages.



### 3 Simple Steps..

### 3 BUILD YOUR WALL



### **STEP BY STEP GUIDES**

For a complete step by step set of laying instructions including pdf download visit the brochure download section of our website at

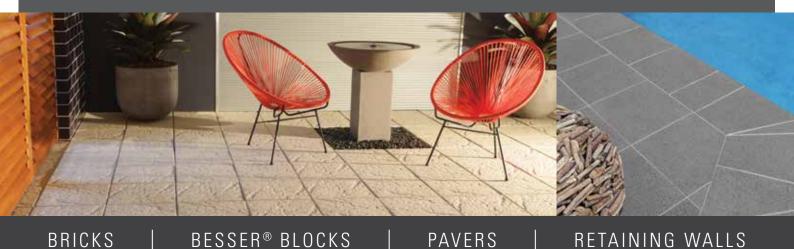
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### **DIY VIDEOS**

Alternatively learn from the expert Jason Hodges using our project specific DIY videos at **adbrimasonry.com.au/jason-hodges-diy-videos** 





### **Contact Us**







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### Landscape Solutions

VIC - November 2017

ABM5040

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